

## TECHNICAL DATA SHEET

# M-839

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<b>PRODUCT DESCRIPTION</b>	M-839 is a hot melt adhesive formulated for use in bookbinding spine applications. M-839 exhibits excellent running characteristics and increased adhesion to coated stock.	
<b>USES</b>	Bookbinding spine hot melt.	
<b>FEATURES</b>	<ul style="list-style-type: none"><li>• Natural white color</li><li>• Improved adhesion to coated stock</li><li>• Flexible film</li><li>• Excellent Machining</li><li>• Excellent hot tack</li></ul>	
<b>TYPICAL PROPERTIES</b>	Viscosity:	5,800cps @ 350°F
	Softening Point	160°F
	Application Temp.:	330° - 360°F
	Speed of Set:	Medium
<b>ADDITIONAL DATA</b>	Type: EVA	
	Color: White	
<b>LIMITATIONS</b>	Shelf Life: Twelve (12) months. Do not store at high temperatures. Keep container covered when not removing adhesive. Do not allow hot adhesive to contact skin. See SDS for details.	

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