

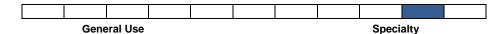
ACTEGA North America, Inc.

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Technical Datasheet

ACTDigi® DUV-9790

UV Curable Matte Digital Coating



Typical Characteristics

- Roller Coating
- Matte
- Designed for Steinemann or Digital Offline Type Roll Coaters
- Exceptional Flow, Wetting & Adhesion for Digital or Difficult Inks

Application

Equipment: Roller Coater

Anilox: N/A

Substrate: Coated Paper and Paper Board

Cure Speed: 125 ft/min Lamp Power: 300 Watts/In

Special Properties

Slide Angle: $13^{\circ} \pm 2^{\circ}$

MEK Resistance: 15 - 25 Double Rubs

* Estimated chemical resistance on press

Glueable: No Foil Stampable: No Two-Sided: Yes

*****"Special Properties" values result following the application parameters recommended in this technical data sheet, conducted in a controlled laboratory environment.

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^{*****}Typical Characteristics" are commensurate to the recommended "Application" parameters indicated below.



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Physical Properties

Appearance: Milky White Liquid

Solids: 99-100% Viscosity: 140 cPs

Gloss: 15-25 Units @ 60° (BYK Tri-Gloss Meter) over Leneta Card

Density: 9.00 lbs/gallon

Optical Brightener: Yes Benzophenone Free: No

Storage and Handling

Maximum shelf-life of 6 months from date of manufacture. After opening, use as soon as possible. Protect from frost, heat and sun exposure. A viscosity increase is possible if stored incorrectly or for a longer period of time. Avoid mixing with other coatings or washing water.

UV products contain acrylates. Please refer to SDS for proper handling.

Disposal

Inks, coatings or press washings should not be poured into any drainage system without first reviewing local regulations. Proper disposal may involve on-site treatment or removal by a licensed disposal agent.

Regulatory Requirements

All Safety Data Sheets are compliant with the Global Harmonization System and will be supplied with each shipment of product and/or request.

Benzophenone

The information and data contained herein regarding Benzophenone is in reference to formulation. Any product that is stipulated as Benzophenone free has been engineered without the intentional use of that chemical component.

Notes on Low Migration

Low migration products are formulated to be used in applications where migration of chemicals across a barrier (functional or non-functional) is a concern. Final migration values are dependent on the entire application and construction of the final printed product. All migrations values should be validated via 3rd party/external testing.

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^{****}These values represent typical laboratory testing results and should not be interpreted as specifications.